Work Order ID 109616

109616

November-27-13 8:29:04 AM

Item ID: D206-628-024 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Heli-Access-Step™ RH

Start Date: 11/21/13 **Start Qty:** 2.00 *2*

Required Date: 11/21/13 **Req'd Qty:** 2.00 *2*

Reference:

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
100									
DC	**Memo** M.L.D.	0.00	DAS 31 9-89			2			MLJ
Document Control	Photocopy blue file and type labels as per PPP D206-628-024 CHG 003								13-11-28
110	Pick Kit	0.00							
110									
Packaging	**Memo**	0.00				2X	DAS 28 9-89		13-11-27
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120			DAS 31 9-89			2			
QC	**Memo**	0.00							13-11-28
Quality Control									

Item ID: D206-628-024 **Accept** *N9000040100* **Setup Start** *NS1*
Revision ID: **Stop** *NS2*
Item Name: Heli-Access-Step™ RH

Start Date: 11/21/13 **Start Qty:** 2.00 *2*
Required Date: 11/21/13 **Req'd Qty:** 2.00 *2*
Reference:

Cust Item ID:
Customer:

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					2	13/11/29		DAS 31 9-89
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-024 Location: 081A PPP Rev: G								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	**Memo**	0.00							
Quality Control									

DAS 6 9-89

RM 13/11/29

MF 13-11-29

Picklist Print

November-27-13 8:29:03 AM

Work Order ID: 109616

Parent Item: D206-628-024 **Start Date:** 11/21/13 **Required Date:** 11/21/13

Parent Item Name: Heli-Access-Step™ RH **Start Qty:** 2.00 **Required Qty:** 2.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3G4A Bolt		Purchased	No			120	Each	3,660.0000	3	6		DAS 28 9-89	13-11-27 DAS
DAS 31 9-89				**Location**		**Loc Qty**		**Loc Code**					
				FG		20							
					122814	20							
				ST350		1234							
					M127363	234							
					M127410	1000							
				ST512		2406							
					125388	2356			6X				
					M126765	50							
AN4G14A Bolt		Purchased	No			120	Each	82.0000	4	8		DAS 28 9-89	DAS
DAS 31 9-89				**Location**		**Loc Qty**		**Loc Code**					
				FG		25							
					118706	20							
					123021	5							
				ST357		57							
					m126176	57			8X				
AN4G15A Bolt		Purchased	No			120	Each	106.0000	8	16		DAS 28 9-89	
DAS 31 9-89				**Location**		**Loc Qty**		**Loc Code**					
				FG		10							
					120360	10							
				ST517a		96							
					M126175	96			16X				

Picklist Print

November-27-13 8:29:03 AM

Work Order ID: 109616

Parent Item: D206-628-024 **Start Date:** 11/21/13 **Required Date:** 11/21/13

Parent Item Name: Heli-Access-Step™ RH **Start Qty:** 2.00 **Required Qty:** 2.00

D2731-7 Mounting Lug	Manufactured	No		120	Each	79.0000	4	8

DAS 28 9-89 13-11-27

DAS 31 9-89

Location	Loc Qty	Loc Code
ST264	40	
104219	40	
ST466	6	
97497	6	
ST467	33	
71860	4	
85477	27	
89726	2	

8X

D2732 Rubber Extrusion	Manufactured	No		120	f	573.6842	2	4

DAS 28 9-89

DAS 31 9-89 cut (8) at 3.00 per Kit D2732-030

Location	Loc Qty	Loc Code
ST410	573.6842152	
107346	471.8	
83560	0.0000052	
94725	101.88421	

4 foot

DAS 6 9-89

D2842-042 Step Assembly RH, 206 Float	Manufactured	No		120	Each	0.0000	1	2

DAS 31 9-89

108629 X2

D2844-1 Arms	Manufactured	No		120	Each	26.0000	2	4

DAS 28 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST258	26	
108870	10	
109149	10	
99028	6	

3X

1X

Work Order ID: 109616

Parent Item: D206-628-024 **Start Date:** 11/21/13 **Required Date:** 11/21/13

Parent Item Name: Heli-Access-Step™ RH **Start Qty:** 2.00 **Required Qty:** 2.00

D2844-3 Manufactured No 120 Each 21.0000

Arms

DAS 31 9-89

Location	Loc Qty	Loc Code
ST258	21	
104519	3	
109056	12	
98333	1	
98949	5	

1 2 DAS 28 9-89 13-11-27

D3394-043 Manufactured No 120 Each 70.0000

Lug

DAS 31 9-89

Location	Loc Qty	Loc Code
ST007	2	
80217	2	
ST465	68	
103484	54	
82760	2	
89729	12	

2X 4 8 DAS 28 9-89 6X 2X

MS21043-4 Purchased No 120 Each 1,056.0000

Nut

DAS 31 9-89

Location	Loc Qty	Loc Code
FG	36	
104603	36	
ST509	1020	
123021	6	
m127255	1014	

12 24 DAS 28 9-89 24X

Picklist Print

November-27-13 8:29:04 AM

Work Order ID: 109616

Parent Item: D206-628-024 **Start Date:** 11/21/13 **Required Date:** 11/21/13

Parent Item Name: Heli-Access-Step™ RH **Start Qty:** 2.00 **Required Qty:** 2.00

NAS1149C0363R
Washer

Purchased | No | 120 | Each | 1,650.0000 | 3 | 6 | DAS 28 9-89 | 13-11-27

DAS 31 9-89

Location	Loc Qty	Loc Code
FP001	757	
114742	757	
ST292	893	
114742	33	
122063	18	
122441	642	6X
m127581	100	
m127584	100	

NAS1149C0432R
WASHER

Purchased | No | 120 | Each | 5,974.0000 | 24 | 48 | DAS 28 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
ST292	2274	
119124	6	
121255	8	
121825	8	
122441	55	
m125807	2205	
ST510a	3700	
m126221	3700	48X

NAS1515H3
Washer

Purchased | No | 120 | Each | 271.0000 | 3 | 6 | DAS 28 9-89

DAS 31 9-89

Location	Loc Qty	Loc Code
FG	10	
123301	10	
ST297	261	
125654	29	
m127227	82	6X
m127306	150	

Work Order ID: **109616**

Parent Item: **D206-628-024** **Start Date:** 11/21/13 **Required Date:** 11/21/13

Parent Item Name: Heli-Access-Step™ RH **Start Qty:** 2.00 **Required Qty:** 2.00

NAS1515H4L Washer	Purchased	No		120	Each	299.0000	24	48

13-11-27

Location	Loc Qty	Loc Code	
FG	30		
103691	30		
ST297	269		
120390	55		
123560	8		
125654	31		18X
m127432	175		30X

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	-AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	*NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	-MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Work Order ID 109616

109616

November-27-13 8:29:04 AM

Item ID: D206-628-024 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Heli-Access-Step™ RH

Start Date: 11/21/13 **Start Qty:** 2.00 *2* **Cust Item ID:**

Required Date: 11/21/13 **Req'd Qty:** 2.00 *2* **Customer:**

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
N/A	Rev N/A								
100		0.00							
100	DOCUMENT CONTROL								
DC	**Memo** M.K.	0.00							
Document Control	Photocopy blue file and type labels as per PPP D206-628-024 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	**Memo**	0.00							
Quality Control									

MCS 13-11-27

2

2X DAS 28 13-11-27
9-39